Seismic Retrofitting of a RC Building by Adding Steel Plate Shear Walls

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Abstract: This paper deals with the step-by-step retrofitting of buildings by using steel plate shear walls (SPSWs) with the aid of SAP2000 programme. One type of reinforced concrete building is selected for evaluation. This building represents the most used forms of residential buildings in the Sudan, in terms of geometric form, and dimensions. This paper uses the equivalent static method provided in the regulations proposed by the Egyptian Society for Earthquake Engineering. One typical model was selected from the existing residual buildings in Khartoum city, as a case study. The proposed methodology that has been used to evaluate the seismic resistance of chosen building is done through the design of the structural elements of the buildings before and after adding the seismic forces. The retrofitting of building was done by using steel plate shear walls with thicknesses of 5mm, 7mm and 10mm. From the results obtained, it was found that the use of two additional SPSWs with 7 mm thickness placed at the internal frame of the existing system, resulted in a reduction of bending moments in the columns and beams. The increase of thickness has a clear effect on the bending moment of the columns, but has little effects on the bending moments of the beams. **Keywords-** Retrofitting, SAP2000, Steel Plate Shear Walls (SPSWs), the Sudan

I. Introduction

This paper discusses Seismic retrofitting of a typical residential building in the Sudan which have been designed and constructed without any seismic provisions. Seismic retrofitting is a modification of the structural and /or non-structural components in a building that aims to improve the building's performance in future earthquakes. Adding structural walls is one of the most common structure-level retrofitting methods to strengthen existing structures. This approach is effective for controlling global lateral drifts and for reducing damage in frame members. In this paper the seismic retrofitting of existing reinforced concrete RC buildings by means of steel shear walls is examined.

1.1 The main function of steel plate shear walls

The main function of a steel plate shear wall (SPSW) is to resist horizontal story shear and overturning moment due to lateral loads. In general, steel plate shear wall system consists of a steel plate wall, two boundary columns and horizontal floor beams, fig.1, and 2 show samples of steel plate shear wall systems [1].



Figure 1. Coupled steel plate shear wall [1]



Figure 2. A view of building with steel plate shear walls and a close-up of the walls [1]

1.2 The construction of steel plate shear walls

el plate shear wall systems that can be constructed with shop welded-field bolted elements can make Ste the steel plate shear walls more efficient than the traditional systems Fig .3 show the Steel Frame – RC Structure Connections .



Figure 3. The steel frame – RC structure connections [2]

II. Case Study

2.1 Description of the Building

A three-story RC residential building, representing the majority of domestic buildings in Sudan, was selected for this research. The studied frame is an existing building located in Khartoum city zone 2A **[8].** The structure system is a moment resisting RC frame with a 200 mm thickness flat slab, situated .The analysis is carried out using SAP2000 FEA programm [3]. The structural members are made of in-situ reinforced concrete .The overall plan dimension is 18 mx24 m. the height of the building is 9.6 m. The rectangular shape was used for the columns. Columns and beams sizes along the building height are listed in Tables 1 and 2.Figs. 4, 5, and 6 show detailed information on the structural and architectural layout of the building.



Figure 4. Section x-x



Figure 5. Foundations and columns plan



Figure 6. Plan of residual building considered

 Table 1. The cross sections of columns

Story No.	The cross sections of columns
Ground floor	250x500
First floor	250x500
Second floor	250x500

Table 2. The cross sections of beams				
Story No. The cross sections of beams				
Ground floor	300x500			
First floor	300x500			
Second floor	300x500			

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IV. Structural Modeling

Numerical models for the case has been prepared using SAP2000 version 14 (Computers and Structures) [3]. Beams and columns are modeled as frame elements while walls and slabs are modeled as shell elements. In this paper the seismic performance of the considered residual building will be evaluated using the linear static analysis procedure. Fig. 7 shows the models for the three-story building. The label of columns is shown in Fig. 8.



Figure 7. Three –dimension view of the initial structure.



Figure 8. Label of columns

4.1 Modeling of steel shear walls in Analysis

The steel plate shear walls can be modeled using full shell elements and isotropic material. It is suggested that the wall panel be modeled using at least 16 shell elements (4x4 mesh) per panel [11]. The lateral force resisting system consists of moment resisting frames with steel plate shear walls. The thickness of steel shear wall panels is taken variable between 5mm-10 mm [4].

V. Analysis of Original Building

The internal forces obtained from the computer analysis program SAP2000 [3] are used to design the reinforced concrete sections of the structural elements of the residual building using the (BS 8110, 1997) [5], and the limit state design method (Mosley and Bungey, 1997) [6]. It has been found that the existing design of columns under the effect of gravity loads is adequate for the study case. As for the design of columns a computer program called ISACOL (Shehata, 1999) [7] has been used. The paper studied four columns for the evaluation. Table 3 shows the Straining action for the four columns due to gravity load and Table 4 shows the present design compared with the original design of critical columns for the studied case. It is clear that the

original design of these columns exceeds the present design which means that it is satisfactory for gravity loads. It is worthy to mention that internal forces in beams of the study case have been calculated under gravity loads. Then the (BS 8110, 1997) [5] has been used to check the existing design. It has been found that the existing design is adequate for the case.

Columns No.	Load Case	Ν	Mx	My
C12	ULTIMATE	904.74	9.40	47.73
C20	ULTIMATE	1181.41	2.39	-9.22
C14	ULTIMATE	1357.83	1.07	-2.03
C22	ULTIMATE	1358.37	8.83	1.55

Table 3.Straining action for the four columns due to gravity loads

Where :

N: is the axial load in the column due to due to forces.

Mx : is the bending moment at the column due to forces applied in x- direction .

My : is the bending moment at the column due to forces applied in y- direction.

5.1 Design of some columns due to gravity loads only (C22):



Figure 9. ISACOL Program result for design of column No, C22 due to gravity loads

Table 4. Comparison between original and present design for gravity loads

Column	Original D	Original Design		Present Design	
No.	Section*	Reinf.	Section*	Reinf.	
C12	250x500	8Φ16	250x400	8Φ16	
C20	250x500	8Φ16	250x400	8 Φ 16	
C14	250x500	8Φ16	250x400	8Φ16	
C22	250x500	8Φ16	250x400	8 Φ 16	
* C					

* Section dimensions are in mm.

VI. Check of Design Considering Earthquake and Wind Loads

The moments obtained from earthquake and wind loads are shown in .Tables4 and 5. It has been found that the effect of seismic load is much more than the effect of wind load. Fig. 12 and fig. 13 show the comparison between moments in columns due to earthquake and wind loads.

6.1 Wind loads

The British Standard Code gives methods for determining the gust peak wind loads on buildings and components thereof that should be taken into account in design using equivalent static procedures. Wind loads according to British Standard Code (BSI) were calculated by using SAP2000, and Wind speed factors according to BSI, cp3: chapter V: part 2: 1972 [4] .The basic wind speed V for Khartoum is given by 44.4 m/sec [8].

Table 5. The Staining actions (Mx) due to Wind loads (ENVWX) and Seismic loads (ENVEQX)

Column	Wind-ENVWX	Seismic-ENVEQX
No.	Mx	Mx
C12	9.40	9.40
C20	4.26	2.47
C14	1.09	1.09
C22	11.78	8.84

 Table 6. The Staining actions (My) due to Wind loads (ENVWX) and Seismic loads (ENVEQX)

Column No	Wind-ENVWX	Seismic-ENVEQX
Column No.	Му	Му
C12	47.63	47.63
C20	-9.26	-9.26
C14	-2.00	-2.00
C22	1.52	1.52

Table 7. The Staining actions (Mx) due to Wind loads (ENVWY) and Seismic loads (ENVEQY)

Column No	Wind-ENVWY	Seismic-ENVEQY	
Column No.	Mx	Mx	
C12	43.77	83.43	
C20	34.46	71.64	
C14	30.88	66.33	
C22	41.80	80.28	

Table 8. The Staining actions (MY) due to Wind loads (ENVWY) and Seismic loads (ENVEQY)

Column	Wind+ENVWY	Seismic+ENVEQY
No.	Му	My
C12	51.80	50.51
C20	-8.97	-9.26
C14	-2.00	-2.00
C22	4.91	13.74
C22	4.91	13.74

Where, ENVEQX are envelope of Load Combination for seismic loads in direction x, ENVEQY: are envelope of Load Combination for seismic loads in direction in direction Y.



Figure 10.Comparison between My due to Wind loads and My due to Seismic loads



Figure 11. Comparison between Mx due to Wind loads and Mx due to Seismic loads

In all directions the effect of seismic loads is govern so, the paper concentrated in the effect of seismic loads only

6.2 Earthquake loads

It is well known that the Sudan has no regulations for the seismic design of buildings. Therefore, in the present paper earthquake loads are calculated following the rules which are given in the Regulations for earthquake resistant design of buildings in Egypt, (ESEE, 1988) [9]. These regulations have been prepared by the Egyptian Society for Earthquake Engineering (ESEE). In order to apply the ESEE regulations a seismic map for the Sudan is required to determine the site seismicity factor. In 2002, Eissa et al . Developed a new seismic hazard maps and seismic zoning map for the Sudan (Eissa et al , 2002) [8], as shown in Fig.12.



Figure 12. Seismic Zoning Map of the Sudan (Eissa et al, 2002) [8]



Figure 13. Seismic Hazard Map of the Sudan (Hassaballa et al , 2010) [10].

VII. Seismic Assessment by the ESEE. 1988

The total design seismic base shear force is estimated using the static equivalent force procedure (ESEE, 19880) [9]. Four our case study, distribution of the lateral seismic loads is shown in fig 16, for both directions.

7.1 Calculation of base shear

The total weight is given by equation (1):

Wi = Di + PLi

(2)

Where, p is the incidence factor and is equal to p = 0.25. After analysis for gravity loads, the total floor weight will be as follows: 8955 KN. The equivalent lateral force procedure of (ESEE 1988) was used to calculate the design base shear. The resulting seismic coefficient, Cs, was determined to be 0.125 and the corresponding base shear was approximately 1120 KN. from equation (2):

V = Cs*Wt

7.2 Distribution of horizontal seismic force

The period of the building is the same in both directions. Hence, the load in the E-W direction are the same as those for the N-S direction as shown Fig 14.



Figure 14. Distribution of horizontal seismic force

7.3 Check of seismic design for study case

Numerical analysis for the study case has been performed using SAP2000 (Computers and Structures) [3] and the reinforced concrete columns are designed according to the (BS 8110, 1997) [5] using the limit state design method (Mosley and Bungey, 1997) [6].Table 9 and 10 show the Straining action (moments) for the ten columns due to seismic load, and the seismic design compared with the original design of that columns which are chosen respectively. It is clear that most of columns are unsafe due to seismic loads. Therefore, a strengthening scheme is needed for the residual building in order to resist earthquake forces.

Table 9. Straining action for the same four	columns due to	seismic loads
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	Column No.	Load Case	Ν	Mx	Му
-	C12	ENVEQY	904.60	83.43	50.51
	C20	ENVEQY	1181.39	71.64	-9.26
	C14	ENVEQY	1357.73	66.33	-2.00
	C22	ENVEQY	1358.28	80.28	13.74

7.3.1 Design of some columns due to gravity and seismic loads (C22):



Figure 15.ISACOL Program result for Design of Column No, C22due to seismic loads

Column	Original Design		Present D	esign
No.	Section*	Reinf.	Section*	Reinf.
C12	250x500	8Φ16	250x550	10 Φ 16
C20	250x500	8Φ16	250x500	10 Φ 16
C14	250x500	8Φ16	250x500	10 Φ 16
C22	250x500	8Φ16	250x600	10 Φ 16
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 Table 10. Comparison between Original and Present Design Including Seismic Loads

* Section dimensions are in mm.

VIII. Suggesting of Retrofitting

8.1 Type of retrofitting

There are many seismic retrofit techniques available, depending on the purpose needed from strengthening, types and conditions of structures. Seismic retrofitting is the modification of existing structures to make them more resistant to seismic ground motion, or soil failure due to earthquakes.

There are two ways to enhance the seismic capacity of existing structures. The first approach is a structure-level retrofit, which involves global modifications to the structural system. Common global modifications include the addition of structural walls, steel braces, or base isolators. The second approach is a member-level retrofit. In this approach, the ductility of components with inadequate capacities is increased to satisfy their specific limit

states. The member-level retrofit includes methods such as the addition of concrete, steel, or fiber reinforced polymer (FRP) jackets to columns for confinement [11] .Fig. 16-18 show some technique using to retrofit existing structures.



Figure 16. Retrofitted with RC Wing Wall



Figure 17. School building retrofitted with shear walls



Figure 18. Retrofitting with RC Column Jacketing [12]

8.2 suggestion of strengthening

There are different methods for seismic strengthening of existing buildings. However, social and economic conditions should be considered to choose the appropriate method. Adding structural walls is one of the most common structure-level retrofitting methods to strengthen existing structures. This approach is effective for controlling global lateral drifts and for reducing damage in frame members [5]. Structural walls may be either reinforced concrete or steel plate. In this paper new SPSWs with 5 mm, 7 mm, and 10 mm thickness were added in (y) direction along the height of the structure. Fig. 20, 21, and 22 show the suggested strengthening of the structure with the new SPSWs.



Figure 21. The SPSWs 7 mm



Figure 22. The SPSWs 10 mm



Figure 23. Modeling of shear wall in y directions [14]

IX. Analysis of Retrofitted Structure

The strengthened structure was reanalyzed using the same procedure. The proposed method increased the performance of the structure in both directions either for strength, displacement and ductility capacity. Table. 11 show straining action for the four columns that which is chosen due to seismic load before and after strengthening. It has been found that all columns in the study case became safe after strengthening.

Table 11. Straining action for the four columns that which are chosen due to seismic load before and after

strengthening.					
Column	Crowitzy	Saismia Calumn	SPSW	SPSW	SPSW
No.	Gravity	Selsinic+Column	5mm	7mm	10mm
C12	9.40	83.43	35.09	29.96	25.26
C20	2.39	71.64	56.63	53.27	49.66
C14	1.07	66.33	24.94	20.50	16.41
C22	8.83	80.28	41.19	36.46	31.86



Figure 24.Straining action Mx for the four columns which are chosen due to seismic load before and after strengthening.

Table 12. Straining action My for the four columns that which are chosen due to seismic load before and after strengthening.

Columns	Gravity	Seismic+Column	SPSW 5mm	SPSW 7mm	SPSW 10mm
INO.	Му	My	My	My	My
C12	47.73	50.51	54.24	53.83	53.06
C20	-9.22	-9.26	-9.68	-9.74	-9.80
C14	-2.03	-2.00	-2.75	-2.88	-3.01
C22	1.55	13.74	15.87	15.39	14.61



Figure 25.Straining action My for the four columns which are chosen due to seismic load before and after strengthening.

Table 13.	Comparison	between	Original a	and Strengthened	Design for	Study Case .
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Column No	Original Design		After Strengthening			
Column No.	Section*	Reinf.	Section*	Reinf.		
C12	250x500	8Φ16	250x400	8Φ16		
C20	250x500	8 Φ 16	250x400	8 Φ 16		
C14	250x500	8 Φ 16	250x400	8 Φ 16		
C22	250x500	8 Φ 16	250x400	8 O 16		
* Section dimensions are in mm						

sions are in mm

X. Conclusion

One of the most difficult problems of strengthening of existing buildings is how to find the adequate solution that satisfies both economical and technical aspects.

This study presents guidelines to investigate the seismic resistance of buildings in Sudan.? The present paper proposes a simple procedure to check the seismic resistance and retrofit of such buildings. The obtained results emphasize the following conclusions: (1) Current design of residual buildings in the Sudan does not consider earthquake loads,(2) It has been found that the current design of buildings in the Sudan is not safe for the current seismicity of the Sudan,(3) A proposed methodology has been presented for evaluation of seismic resistance of existing buildings in the Sudan, and (4) A strengthening technique for existing buildings in the Sudan has been presented. (5) with the use of 7 mm thickness steel plate shear wall inserted in the building, a reduction of bending moments in the columns, and has little effects on the bending moment of the columns, and has little effects on the bending moment of the beams.

It is recommended that, since this retrofitting method showed a great improvement in the capacity of the building, it should be adopted as a suitable strategy for this case to reduce the seismic vulnerability of exiting RC buildings in Sudan.

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