Physical and optical properties of Na₂O doped BaO containing boro-Tellurite glasses for battery applications

Gandla Nataraju^{a,b}, P. Murali Mohan^a, Arrolla Laxman^a, Pallati Naresh^c, N. Narsimlu^a, K. Siva Kumar^a

^aDepartment of Physics, Osmania University, Hyderabad, Telangana, India -500007 ^bDepartment of Physics, Chaitanya Bharathi Institute of Technology, Hyderabad, Telangana, India -500075 ^c Department of Physics, University College of Science, Saifabad, Osmania University, Hyderabad, Telangana, India -500004. Corresponding author: profksivakumar193@gmail.com

Abstract:

The structural, physical and optical properties of glasses of composition $(50-x)TeO_2-40B_2O_3-10BaO-xNa_2O(x=0, 2.5, 7.5 and 10 mol%)$ and the role of Na₂O have been studied in this work. The amorphous phase of the glasses was confirmed through an X-ray diffraction study. The optical band gap energy (E_{opt}) was decreased with the addition of Na₂O, whereas, the refractive index values were increased. Urbach energy (ΔE) of the glasses varied from 0.18 to 0.26 eV and and refractive index of the glass system also increased. Density (ρ) of the studied glasses was found to increase from 3.46 g/cm³ to 3.87 g/cm³ with Na₂O content. Glass transition temperature (T_g) was increased with Na₂O content.

Keywords: Density, cut-off wavelength, Urbach energy, indirect band gap

Date of Submission: 06-01-2022	Date of Acceptance: 18-01-2022

I. Introduction

Glassy materials are the most promising materials to fulfill current breakthrough technological needs due to their particular structure and optical characteristics and the ability to make variety of compositions very easily. Tellurite-based glasses (TeO₂-based glasses) are considered as promising materials for their promising characteristics like transparency in a wide (~ wavelength range 400 nm to 6 μ m), stable with thermal, low melting point, chemical durability, and high linear refractive index. It is important to point out that TeO₂ forms glass by only adding any suitable glass [1-3]. Mixing of boron oxide (B₂O₃) with (TeO₂) improves the forming ability of the glass system and enhances the thermal stability and optical characteristics of the obtained glasses. The resultant boro-tellurite (B₂O₃-TeO₂) glasses can be used in electronic and optical applications [4-5]. The structure, UV–Vis–NIR spectroscopy, thermal, and non-linear optical characteristics of tellurite glasses modified by different oxides such as ZnO, BaO, SrCl2, LiF, Bi₂O₃, and others have been reported by several researchers [6-9].

There are clear advantages of using tellurium oxide (TeO_2) -based glasses for a wide range of applications due to their excellent third-order optical nonlinearity, a high index of refraction, large infrared transparency, low melting temperature, and low glass transition temperature in comparison to regular glasses. Moreover, because of the unshared TeO₄ electron pair , these glasses have high dielectric constant and electrical conductivity **[10-16]**. The TeO₂ glass features have been developed to make them ideal for different applications, such as in photonic devices, sensor systems, optical fibre technology, laser technology and CD memory devices **[17-20]**. It has been established that TeO₂ can act as a conditional glass former that requires the addition of modifier oxides such as alkali, alkali earth, and transition metal oxides (TMOs), or other glass modifiers for glass formation **[21-22]**. TeO₄ trigonal bipyramids (tbp's) and TeO₃ trigonal pyramids (tp's) with a lone pair at the equatorial position form the basic structure of pure TeO2. Furthermore, the network structure is depolymerised and TeO₄ tbp's are converted into TeO₃ tp's through the TeO₃₊₁ polyhedra when modifier oxides are added into TeO₂ based-glasses. The structural and optical properties of the glass can be affected by modifications to the TeO₂ network structure.

Borate glasses have several significant applications over other glass formers like silicate, bismuthate, phosphate, tellurite and draw the researcher's interest owing to their chemical stability, strong thermal stability, mechanical characteristics, and strong solubility of alkaline earth metals along with different transition metal oxides [23-27]. Borate based glasses contain two combinations of boron groups called trigonal BO_3 and

tetragonal BO_4 . BO_3 groups play a dominant role in pure borate glasses, whereas BO_4 groups are glass modifying groups with different oxidation states formed with non-bridging oxygen (NBOs) in the glass matrix [28-30].

Large numbers of glass research laboratories are increasing day-by-day for the creation of optically transparent radiation shielding (OTRS) materials. Optically transparent materials for the use of optical communication, modern optical devices, and radiation shielding materials are used as shielding where the protection is required from radiation. The basic and essential features of OTRS materials are high density and refractive index for radiation shielding and optical related applications respectively. Borate glasses have become best substitute for concrete shielding because of their exceptional properties such as high thermal stability, toughness, chemical compatibility, and so on, and boro-tellurite glasses have further enhancement in physical properties such as transparency and refractive index. Density and transparency can be improved by incorporation of heavy metal oxides (HMO) to the boro-tellurite glasses. Most of the HMOs including BaO, PbO, and so on act as modifier or former role in the glass network based on their percentage in the composition. Among various HMOs, BaO and PbO have more compatibility with the borate glasses and incorporation of these elements to the borate glasses improves the radiation absorption.

The aim of the present work is to study physical and optical properties of the selected glass system.

II. **Experimental**

2.1 Glass preparation

Glass compositions of (50-x)TeO₂-40B₂O₃-10BaO-xNa₂O (x=0, 2.5, 7.5 and 10 mol%) were synthesized by conventional melt quench technique. AR grade chemicals like H₃BO₃, TeO₂ and Na₂CO₃ were taken in powder form in the stoichiometric ratios and mixed in a platinum crucible. The crucible that containing the starting materials was kept in the electrical carbide rod furnace which is maintained at 1000°C for half an hour. The molten mixtures was thoroughly stirred to get homogeneity and poured on the metal mold at 200° C and quenched with a metal disc to get transparent glass samples of the desired shape. The obtained glass samples were annealed at 300° C for 12 hours in the temperature controlled furnace to subtract thermal strains. The prepared glasses were kept inside the paraffin oil to avoid hygroscopic nature. Various experimental studies were carried out on the prepared glass samples.

2.2 Characterization techniques

X-ray diffraction studies:

X-ray diffraction patterns of the glass system were recorded on diffractometer (Philips PW 1140) at the room temperature with k_{α} radiation (1.54 A^o) to confirm the amorphous nature of the glass samples. The XRD spectrographs were recorded with Bragg's angle (20) from 10° to 80° with count 0.2/sec.

Physical parameters (Density related)

The density (ρ) of the glasses was measured on VIBRA HT analytical balance by using Archimede's principle with xylene (ρ =0.86 g/cm³) as the immersion liquid according to the following relation.

Density(
$$\rho$$
) = $\frac{a}{a-b}$ x0.86

Where a- weight of glass in air, b - weight of glass in xylene

The molar volume (V_m) and the Oxygen packing density (OPD) can be calculated from the following relations

Molar volume
$$(V_m) =$$

Oxygen packing density(OPD) =
$$\frac{1000\rho C}{1000\rho C}$$

$$nsity(OPD) = \frac{1000pc}{M}$$

Where M-Molecular weight, p-density and C- No. of oxygen atoms per unit formula

2.3 UV-Visible spectroscopy

UV-Vis. absorption spectra of the glass system were recorded at room temperature in the wavelength range 200 nm-1000 nm by using UV-Visible spectrometer (Shimadzu 8400S model) with a spectral resolution of 1nm. Cut-off wavelength (λ_c) has been estimated by the tangent which is drawn along the cut-off edge onto Xaxis in the spectra. The absorption coefficient (α) is a function of the thickness and absorbance of the sample. The direct and indirect optical band gap energies (E_{opt}) of the glasses were obtained from the UV-absorption edge using Davis and Mott relation.

 $\alpha h \upsilon = B(h \upsilon - E_{opt})^n$

(4)

(1)

(2)(3)

Where α -is the optical absorption coefficient at a frequency (v), E_{opt} - Optical band gap energy, h- Planck's constant, n=2, $\frac{1}{2}$ for indirect, direct band gap respectively.

The refractive index (n) values of the present glass system were calculated using the equation Vesselin Dimitrov and Sumio Sakka. The molar refraction (R_M) and electronic polarizability (α_e) of the glass system were calculated using the relations given by Komatshu and Duffy.

Results and discussion

III.

3.1 Physical properties of TBBN series XRD

Fig.1 shows the XRD patterns of glasses (50-x) TeO_2 -40 B_2O_3 -10BaO- xNa₂O where x = 0, 2.5, 5, 7.5 and 10 mole% of various glass formers and network modifiers. In these figures no sharp peak is observed that means the prepared glasses are amorphous in nature. Hence, after X ray diffraction studies the glasses will be given to the further characterization.



Fig.1 XRD spectrograms of TBBN glass system

Table 1. Compositions of (50-x) TeO₂ -40 B2O3-10BaO- xNa₂O glass system in mole% and glass transition temperature Tg (⁰C)

Glass Code	TeO ₂	B ₂ O ₃	BaO	Na ₂ O	T _g (⁰ C)
TBBN-0	50	40	10	0	340
TBBN-2.5	47.5	40	10	2.5	310
TBBN-5.0	45	40	10	5	358
TBBN-7.5	42.5	40	10	7.5	360
TBBN-10	40	40	10	10	372

Density

Chemical composition of the present glass system is (50-x) TeO₂ -40B₂O₃ -10 BaO-xNa₂O where x = 0, 2.5, 5, 7.5 and 10. In the present system, B₂O₃ and BaO mole percentages were fixed and TeO₂ percent decreases whereas Na₂O mole percentage increased. It is found that the density of the TBBN series of glasses increased from 3.46 g/cm³ to 3.87g/cm³ linearly and molar volume has shown opposite behaviour as shown in **Fig.2**. The density is increased due to heavier TeO₂ occupies the lighter Na₂O in the glass network [**31-32**].



Fig.2. Variation of density and molar volume with Na₂O

The changes may be due to breaking of network and bonds with addition of TeO_2 . The density also influences the other physical parameters such as molar volume, oxygen packing density (OPD) etc.

Molar volume of **TBBN** series decreases with the increase of Na₂O mole percentage from 0 to 10 cc/mole in a linear manner. Both density and molar volume shows opposite behaviour. Oxygen packing density increasing, because more number of oxygen atoms are added to the glass network as the increase of Na₂O mole percentage. Variation of OPD with Na₂Omole percentage is shown in **Fig. 3** All the physical parameters of present glass system are given in **Table 2**.



Fig.3 Variation of density and OPD with Na₂O

TABLE.2 Physical and optical parameters of TBBN series						
Properties	TBBN 0	TBBN2.5	TBBN5.0	TBBN7.5	TBBN-10	
Density (g/cm ³)	3.87	3.69	3.62	3.48	3.46	
Molecular weight (g/mol)	148.99	147.65	146.31	144.97	143.63	
Molar volume (cm ⁻³ /mol)	3849	40.01	40.41	41.65	41.51	
OPD (g atm/1)	59.81	51.44	51.39	50.44	51.17	
Cut-off wavelength (nm)	338	421	396	370	342	
Indirect band gap energy (eV)	3.72	2.74	2.80	2.97	3.56	
Direct band gap energy (eV)	3.74	3.02	3.18	3.28	3.60	
Urbach energy(eV)	0.183	0.185	0.389	0.256	0.240	
Molar refraction(cm ⁻³ /mol)	21.90	25.20	25.29	27.73	27.67	
Refractive index	2.22	2.47	2.45	2.40	2.26	
Electronic polarizability(*10 ⁻²⁴ cm ⁻³)	8.67	9.98	10.02	10.14	9.50	

Physical and optical properties of Na₂O doped BaO containing boro-Tellurite glasses for ..

3.2 Optical properties of TBBN series

(50-x)TeO₂ -40B₂O₃ -10 BaO-xNa₂Owith different mole fractions obtained are shown in **Fig.4** No sharp absorption edge is observed, which is the characteristic nature of a glass material. It is observed that fundamental absorption edge shifting towards higher wavelengths as the concentration of Na₂O increases. Formation of non-bridging oxygens (NBOs) results in the lower rigidity of the glass system [**33-37**].

In the absence of Na_2O , cut off wavelength is highest which 338nm. In this case only two network modifiers play the role with glass former TeO₂. By adding Na₂O to the glass system, cut off wavelength varies between 338-421nm. Indirect band gap of the present system obtained from the **Fig.5**. Indirect optical band gap energies decreases from 3.72eV to 2.74 eV due to non-bridging oxygens. Optical band gap energy is lowest (3.02eV) for the TBBN2.5 sample.



Fig.4 Optical absorption spectra of TBBN glass composition

Without TeO₂, refractive index is high for TBBN7.5 sample. The increase in refractive index may be due to the non-bridging oxygen (NBOs) bonds in the glass network. Electronic polarizability of the prepared TBBN system of glasses is decreased from 10.14 to 8.67 in the order of 10^{-24} cm³ non-linearly. All the optical properties of TBBN series are given in **Table 2**.

Direct band gap of the present glass system are calculated from the **Fig. 6**. It is found that direct optical band gap without Na_2O is 3.74eV. By adding Na_2O is suddenly decreased up to 3.02eV again increased to 3.60eV. Because of non-bridging oxygens, direct band gap is changed with the effect of Na_2O . Refractive index of these glasses is increased from 2.28 to 2.35 with addition of Na_2O .



Fig.5.Tauc plots of TBBN glass composition for indirect band gap.

Urbach Energy

Urbach plots of TBBN series obtained are shown in **Fig.7**. Urbach energy and optical band gap values of the TBBN series are presented in the **Table 2**. Urbach energy is lowest for TBBN-0 sample attributed to the structural rearrangement of the three modifiers. Urbach energy values are found to increase and lie between 0.18 and 0.23 with the increase of Na₂Omole percentage. When an alkali oxide (Na₂O) added to the pure boron oxide, the basic structural unit of borate BO₄ converts into BO₃ [38]. These units are responsible for the Urbach energy or increase in the connectivity of the glass network. Urbach energy is a measurement of disorder in the glasses and hence increase in Urbach energies confirms an increase of disorderness in the glass [**39-40**]. The optical band gap energy values of TBBN series are having a good agreement with the earlier reports [**41**].



Fig.6 Tauc plots of TBBN glass composition for direct band gap.



Fig.7 Urbach plots of TBBN glass composition

IV. Conclusions

The glass compositions $(50-x)\text{TeO}_2-40\text{B}_2\text{O}_3 - 10 \text{ BaO}-x\text{Na}_2\text{O}$ where x = 0, 2.5, 5, 7.5 and 10 mol% were prepared through melt quench technique. XRD spectra revealed the amorphous nature without showing any crystalline peaks. With the addition of Na₂O the density increased linearly. Shifting of cut-off wavelength towards higher frequencies and optical band gap energies towards lower frequencies were significant evidences of the creation of NBOs. The refractive index of the glass system was observed to be high for all the glass samples which suggest that the present glasses are most useful in the fabrication of non-linear optical devices.

References

- D. Yardımc, M. Çelikbilek, A.E. Ersundu, S. Aydin, Thermal and microstructural characterization and crystallization kinetic studies in the TeO2 – B2O3 system, Mater. Chem. Phys., 137 (2013), pp. 999-1006
- [2]. G. Upender, M. Prasad, Raman, FTIR, thermal and optical properties of TeO2-Nb2O5-B2O3-V2O5 quaternary glass system. Taibah Univ. Sci., 11 (2017), pp. 583-592
- [3]. H. Tomoharu, Optical properties of Bi2O3 –TeO2 –B2O3 glasses, J. Non-Cryst. Solids, 357 (2011), pp. 2857-2862
- [4]. N. Manikandan, A. Ryasnyanskiy, J. Toulouse, Thermal and optical properties of TeO2–ZnO–BaO glasses, J. Non-Cryst. Solids, 358 (2012), pp. 947-951
- [5]. N. Elkhoshkhany, S. Marzouk, Sh Shahin, Synthesis and optical properties of new fluoro-tellurite glass with in (TeO2-ZnO-LiF-Nb2O5-NaF) system, J. Non-Cryst. Solids, 472 (2017), pp. 39-45
- [6]. N. Elkhoshkhany, H.M. Mohamed, E. Yousef, UV-Vis-NIR spectroscopy, structural and thermal properties of novel oxyhalide tellurite glasses with composition TeO2 -B2O3 -SrCl2 -LiF-Bi2O3 for optical application, Results in Physics, 13 (2019), p. 102222
- [7]. Y. Al-Hadeethia, M.I. Sayyed, The influence of PbO on the radiation attenuation features of tellurite glass, Ceram. Int., 45 (2019), pp. 24230-24235
- [8]. Muhammad Khairi Azri Roslan, Mohammad Ismail, Ahmad Beng Hong Kueh, Muhammad Rawi Mohamed Zin, High-density concrete: exploring Ferro boron effects in neutron and gamma radiation shielding, Construct. Build. Mater., 215 (2019), pp. 718-725
- D. Yılmaz, B. Aktaş, A. Çalık, O.B. Aytar, Boronizing effect on the radiation shielding properties of Hardox 450 and Hardox HiTuf steels, Radiat. Phys. Chem., 161 (2019), pp. 55-59
- [10]. Al-Buriahi MS, El-Agawany FI, Sriwunkum C, Hakan Akyıldırım, Halil Arslan, Tonguc BT, El-Mallawany R, Rammah YS, Influence of Bi2O3/PbO on nuclear shielding characteristics of lead-zinc-tellurite glasses, Phys B: Phys Condensed Matter, 2020;581:411946.
- [11]. I.O. Olarinoye, F.I. El-Agawany, A. El-Adawy, Y.S. El Sayed Yousef, Rammah, Mechanical features, alpha particles, photon, proton, and neutron interaction parameters of TeO2–V2O3–MoO3 semiconductor glasses, Ceram Int, 46 (2020), pp. 23134-23144
- [12]. AlBuriahi MS, Hegazy HH, Faisal Alresheedi, Olarinoye IO, Algarni H, Tekin HO, Saudi HA, Effect of CdO addition on photon, electron, and neutron attenuation properties of boro-tellurite glasses, https://doi.org/10.1016/j.ceramint.2020.10.168.
- [13]. A.G. Kalampounias, S. Boghosian, Distribution of tellurite polymorphs in the xM2O-(1-x)TeO2 (M = Li, Na, K, Cs, and Rb) binary glasses using raman spectroscopy, Vib Spectrosc, 59 (2012), pp. 18-22
- [14]. Al-Hadeethi Y, Sayyed MI, Hiba Mohammed, Lia Rimondin, X-ray photons attenuation characteristics for two tellurite based glass systems at dental diagnostic energies, Ceram Int 2020;46:251–7.
- [15]. S. Ghosh, A. Ghosh, Electrical conductivity and relaxation in mixed alkali tellurite glasses, J Chem Phys, 126 (184509) (2007), pp. 1-5
- [16]. M.M. Umair, A.K. Yahya, Elastic and structural changes of xNa2O-(35-x) V2O5-65TeO2 glass system with increasing sodium, Mater Chem Phys, 142 (2013), pp. 549-555
- [17]. M.S. Al-Buriahi, H.H. Somaily, A. Alalawi, et al., Polarizability, Optical Basicity, and Photon Attenuation Properties of Ag2O– MoO3–V2O5–TeO2 Glasses: The Role of Silver Oxide, J Inorg Organomet Polym Mater, 1–10 (2020)

- [18]. K.A. Naseer, K. Marimuthu, M.S. Al-Buriahi, Amani Alalawi, H.O. Tekin, Influence of Bi2O3 concentration on barium-telluroborate glasses: physical, structural and radiation-shielding properties, Ceram Int, 47 (1) (2020), pp. 329-340
- [19]. El-Mallawany R. Tellurite glasses hand-book-physical properties and data, CRC Press, Boca Raton/London/New York/Washington; 2002.
- [20]. Muliana Ismail, Siti Nurbaya Supardan, Ahmad Kamal Yahya, Roslan Abd-Shukor, Optical properties and weakening of elastic moduli with increasing glass transition temperature (Tg) in (80-x)TeO2-xBa2O-20ZnO glasses, Int J Mater Res, 106 (8) (2015), pp. 893-901
- [21]. M. Soulis, A.P. Mirgorodsky, T. Merle-Méjean, O. Massona, P. Thomasa, M. Udovic, The role of modifier's cation valence in structural properties of TeO2-based glasses, J Non-Cryst Solids, 354 (2008), pp. 143-149
- [22]. M.A. Sidkey, M.S. Gaafar, Ultrasonic studies on network structure of ternary TeO2-WO3-K2O glass system, Phys B: Condense Matter, 348 (2004), pp. 46-55
- [23]. P. Ramesh, Vinod Hegde, A.G. Pramod, B. Eraiah, D.A. Agarkov, G.M. Eliseeva, M.K. Pandey, K. Annapurna, G. Jagannath, M.K. Kokila, Compositional dependence of red photoluminescence of Eu3+ ions in lead and bismuth containing borate glasses, Solid State Sci., 107 (2020), Article 106360
- [24]. Hesham MH Zakaly, M. Rashad, H.O. Tekin, H.A. Saudi, Shams AM Issa, A.M.A. Henaish, Synthesis, optical, structural and physical properties of newly developed dolomite reinforced borate glasses for nuclear radiation shielding utilizations: an experimental and simulation study, Opt. Mater. (Amst.), 114 (2021), Article 110942
- [25]. Ashok Bhogi, P. Kistaiah, Thermal and structural characterization of lithium borate glasses doped with Fe(III) ions: the role of alkaline earths, Opt. Mater. (Amst.), 109 (2020), Article 110345
- [26]. G. Sangeetha, K.Chandra. Sekhar, Abdul. Hameed, G. Ramadevudu, M.Narasimha. Chary, Md. Shareefuddin, Influence of CaO on the structure of zinc sodium tetra borate glasses containing Cu2+ ions, J. Non Cryst. Solids, 563 (2021), Article 120784
- [27]. B. Srinivas, B. Srikantha Chary, Abdul. Hameed, M. Narasimha Chary, Md. Shareefuddin, Influence of BaO on spectral studies of Cr2O3 doped titanium-boro-tellurite glasses, Opt. Mater. (Amst.), 109 (2020), Article 110329
- [28]. Rawya. Ramadan, Ahmed. Hammad, Ahmed A.R. Wassel, Impact of copper oxide on the structural, optical, and dielectric properties of sodium borophosphate glass, J. Non Cryst. Solids, 568 (2021), Article 120961
- [29]. Pavan. Kumar Pothuganti, Ashok. Bhogi, Muralidhara. Reddy Kalimi, Reniguntla. Padmasuvarna, Optical and A.C conductivity characterization of alkaline earth borobismuthate glasses doped with nickel oxide, Optik (Stuttg), 220 (2020), Article 165152
- [30]. A.V. Lalitha Phani, B. Srinivas, Abdul. Hameed, M. Narasimha Chary, J.L. Rao, Md. Shareefuddin, Comparative studies on physical and spectroscopic properties of alumino bismuth borate glasses containing Pb, Zn & Cd ions, Chin. J. Phys., 58 (2019), pp. 303-319
- [31]. Pallati Naresh,N.Narsimlu,Ch.Srinivas,Md.Shareefuddin & K.Siva Kumar,Ag₂O doped bioactive glasses: An investigation on the antibacterial, optical, structural and impedance studies,Journal of Non-Crystalline Solids,Volume 549, 1 December 2020, 120361
- [32]. Pallati Naresh, Influence of TeO₂ on the UV, electrical and structural studies of Li₂O-ZnO- B₂O₃ glasses, Journal of Molecular Structure, Volume 1213, 5 August 2020, 128184
- [33]. Pallati Naresh, V. Sunitha, A. Padmaja, P. Uma, N. Narsimlu, M. Srinivas, Rajesh. N. P., *and* K. Siva Kumar, Dielectric studies of silver doped lithium tellurite borate glasses for fast ionic battery applications, AIP Conference Proceedings 2244, 100002 (2020)
- [34]. Pallati Naresh, Adonda Padmaja & K. Siva Kumar, Influence of zinc oxide addition on the biological activity and electrical transport properties of TeO₂-Li₂O-B₂O₃ glasses, Materialia ,Volume 9, March 2020, 100575
- [35]. Wan-Ying Zhang, Yuan-Yuan Tang, Peng-Fei Li, Ping-Ping Shi, Wei-Qiang Liao, Da-Wei Fu, Heng-Yun Ye, Yi Zhang and Ren-Gen Xiong, J. Am. Chem. Soc.,2017,139(31), pp 10897–10902
- [36]. Da-Wei Fu, Wen Zhang, Hong-Ling Cai, Yi Zhang, Jia-Zhen Ge, Ren-Gen Xiong, Adv. Mater., 2011, 23, 5658-5662.
- [37]. Makishima-Mackenzie, J. Non-Cryst. Solids.17 (1975) 147-157.
- [38]. M. K. Halimah, W. M. Daud, H. A.A. Sidek, Ionics. 16(9)(2010) 807-813.
- [39]. E. Kamitsos. J. Phys. Chem. 91(1987)1073-1079.
- [40]. MK Halimah, HAA Sidek, WM Daud, H Zainul, ZA Talib, Am. J. Appl. Sci. 2 (2005)1541-1546.
- [41]. EI Kamitsos, MA Karakassides, GD Chryssikos, Phy. Chem. of glass. 28 (5)(1987) 203-209.
- [42]. Kamistos E.I., Patsis A.P., Karakassides M.A. and Chryssikos G.D., J. Non-Cryst. Solids. 126(1990) 52-67.
- [43]. Toderas M., Filip S, Ardelean I., J. Opt.elec. and Adv. Mater.8 (2006)1121.
- [44]. Chandkiram Gautham, Avadesh Kumar Yadav, Arbindh Kumar Singh, ISRN Ceramics. 428497(2012).