Magnetic Properties, Phase Transformation and Structural Studies on Amorphous Fe$_{78}$Ce$_2$B$_{20}$ Alloy

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Abstract: Magnetic properties, amorphous to crystalline transformation and structure of amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy have been studied to understand its thermal stability. Vibration Sample Magnetometer (VSM), Four Probe Electrical Resistivity (FPER) and X-ray Diffraction (XRD) are used in this study. FPER is used in the temperature range 300 K - 900 K. The sample showed single-step crystallization. The resistivity of amorphous Fe$_{78}$Ce$_2$B$_{20}$ at room temperature ($\rho_{RT}$) is found to be 162.44 $\mu\Omega$-cm. The temperature coefficient of resistivity (TCR) and Debye temperature ($\theta_D$) of the sample are found to be 5.88 $\times$ $10^{–4}$K$^{-1}$ and 390.74 K, respectively. From XRD showed the presence of $\alpha$-Fe, orthorhombic FeB Phase, Tetragonal Fe:B Phase and Tetragonal Fe:B Phases are in the crystallized sample.

Keywords: differential scanning calorimetry, activation energy, crystallization behavior, thermal stability, crystallization temperature

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I. Introduction

Rare Earth (RE) containing iron rich amorphous ferromagnetic alloys, obtained in amorphous state by Melt-Spinning method have been considered due to their enhanced magnetic, electrical and mechanical properties [1,2]. Thus, the use of rare earth in Fe-B group alloys has increased significantly in a number of industrial fields over the past few decades. The demand of these magnets is increasing because these magnets are indispensable for high performance motors in electric vehicles [3-7]. These magnets need to possess sufficient thermal stability for use in such motors in high temperature environments. The thermal stability of these amorphous alloys is a subject of considerable interest, since the properties of these engineering materials may be significantly changed by the onset of crystallization and crystallization is associated with nucleation and growth process.

In this paper, I discussed the magnetic properties, phase transformation and structure of amorphous Fe$_{78}$Ce$_2$B$_{20}$.

II. Experimental

Amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy is procured commercially which was prepared by the melt-spinning technique. The ribbons were about 1 mm wide and 30 $\mu$m thick. The amorphous state of the ribbons was initially confirmed by taking XRD for the fresh samples. Magnetic properties of the sample are measured at room temperature using VSM. FPER is used to measure voltage developed between the voltage contacts at constant current in the temperature range 300 K - 900 K. XRD of the crystallized sample is also recorded at room temperature.

III. Results And Discussion

The rare earth-transition metal (RE-TM) interaction proceeds via an indirect mechanism. It was proposed that 5d electrons are involved as the intermediary. There is intra-atomic exchange coupling between 4f and 5d electrons, and an interatomic interaction between 5d and 3d electrons. The 4f-5d interaction is ferromagnetic, but the 5d-3d interaction is antiferromagnetic. When the 5d band is less than half full and the 3d band is more than half full, the ferromagnetic transition metal spin couples anti parallel to the rare earth spin. Hence, the magnetization of rare-earth and transition metal sub lattices couple parallel for the light rare-earth like Ce (J=L+S) and antiparallel for Gd and the other heavy rare-earths (J=L+S). The average magnetic moment $\mu_M$ per magnetic atom can be derived from the formula

$$\mu_M = (\sigma.M)/(N.\mu_B)$$

(1)

where $\sigma$ is magnetization, $M$ is the molecular weight of the Fe$_{78}$Ce$_2$B$_{20}$ alloy, $N$ is Avogadro’s number and $\mu_B$ is the Bohr magneton. The alloy moment ($\mu_\alpha$) can be written as

$$\mu_\alpha = (80-x)\mu_F + x\mu_{Ce}/100$$

(2)

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where $\mu_{Fe}$ and $\mu_{Ce}$ denote the magnetic moments of Fe and Ce respectively [8]. Taking $\mu_{Ce}$ as 2.14$\mu_B$ [9], Fe magnetic moment is calculated. It is known that with the addition of Ce metal, the Fe ion magnetic moment decreases due to hybridization of the 5d and 3d orbitals.

![Figure 1](image)

**Figure 1** The Hysteresis curve of amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy

Table 1: Sample, Coercive field (Oe), Saturation Magnetization per gram, $M_s$/gram (emu), Residual Magnetization, $M_r$ (emu), Magnetic Moment of RE ($\mu_B$) and Magnetic Moment of Fe ($\mu_B$)

<table>
<thead>
<tr>
<th>Sample</th>
<th>$H_c$ (Oe)</th>
<th>$M_s$/gram (emu)</th>
<th>$M_r$ at H=0 (emu)</th>
<th>$\mu$ for free Ce ion ($\mu_B$)</th>
<th>$\mu$ for Fe ion ($\mu_B$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fe$_76$Ce$<em>2$B$</em>{20}$</td>
<td>0.5</td>
<td>126.32</td>
<td>2.651E-3</td>
<td>2.14</td>
<td>1.71</td>
</tr>
</tbody>
</table>

*Taken from Literature

Table 2: Sample, Coercive field (Oe), Saturation Magnetization per gram, $M_s$/gram (emu), Residual Magnetization, $M_r$ (emu), Magnetic Moment of Ce ($\mu_B$) and Magnetic Moment of Fe ($\mu_B$)

<table>
<thead>
<tr>
<th>Sample</th>
<th>$H_c$ (Oe)</th>
<th>$M_s$/gram (emu)</th>
<th>$M_r$ at H=0 (emu)</th>
<th>$\mu$ for Ce ion ($\mu_B$)</th>
<th>$\mu$ for Fe ion ($\mu_B$)</th>
<th>$\mu$ for free Ce ion ($\mu_B$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fe$_78$Ce$<em>2$B$</em>{20}$</td>
<td>106.35</td>
<td>4.691$^{+1}$</td>
<td>167.53</td>
<td>7.473$^{2+}$</td>
<td>5.4875</td>
<td>2.28</td>
</tr>
</tbody>
</table>

*Taken from Literature

Room temperature hysteresis loop of the as-quenched sample Fe$_{78}$Ce$_2$B$_{20}$ is shown in Fig. 1. Thus, Table 1 gives the Coercive field (Oe), Saturation Magnetization per gram, $M_s$/gram (emu), Residual Magnetization, $M_r$ (emu), Magnetic Moment of RE ($\mu_B$) and Magnetic Moment of Fe ($\mu_B$) of amorphous (as quenched) Fe$_{78}$Ce$_2$B$_{20}$ alloy. The coercive field of amorphous Fe$_{78}$Ce$_2$B$_{20}$ is 0.5 Oe. Table 2 gives the Coercive field (Oe), Saturation Magnetization per gram, $M_s$/gram (emu), Residual Magnetization, $M_r$ (emu), Magnetic Moment of RE ($\mu_B$) and Magnetic Moment of Fe ($\mu_B$) of crystallized Fe$_{78}$Ce$_2$B$_{20}$ alloy. From the two Tables, it is clear that the coercive field, saturation magnetization and magnetic moment of iron increase when we move to crystallized samples.
Figure 2: Resistivity Ratio, $\rho/\rho(303)$ versus Temperature (T) of amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy

Figure 2 shows the variation of resistivity ratio with temperature of amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy. As in Fig. 2, the curve shows a small broad peak around 388 K, slightly bigger broad peak at 468 K and a broad peak (bump) around 583 K. The amorphous sample shows onset of crystallization at 723 K and the crystallization is complete at 830.5 K. Thus a drop in the resistivity ratio is observed between 723 K and 830.5 K which shows amorphous to crystalline transformation in the sample. This reveals that a single step crystallization occurs in the sample. The room temperature resistivity, temperature coefficient of resistivity (TCR) and Debye temperature ($\theta_D$) of amorphous Fe$_{78}$Ce$_2$B$_{20}$ alloy are found to be 162.44 $\mu\Omega$-cm, 5.88 X 10$^{-4}$ K$^{-1}$ and 390.74 K, respectively.

Figure 3 XRD pattern of amorphous and crystallized Fe$_{78}$Ce$_2$B$_{20}$ alloy recorded at room temperature.

Figure 3 shows the XRD patterns of Fe$_{78}$Ce$_2$B$_{20}$ (amorphous and crystallized), recorded at room temperature. XRD pattern of as quenched or fresh sample shows amorphous nature as Boron is known to facilitate the formation of amorphous structure. XRD pattern of the crystallized sample shows a sharp peak around $2\theta$=44$^\circ$ (Fig.3), indicating the presence of cubic $\alpha$-Fe phase in the sample as mentioned in Table 3. Thus, Table 3 also shows the sample composition, phases in the crystallized sample, diffraction data, lattice
parameters, Cell Volume and Crystallite size. From our study, when 2% of Ce is added to Fe-B alloy, the crystallized sample consists of mostly \( \alpha \)-Fe phase. Table 3 also indicates that in addition to \( \alpha \)-Fe, orthorhombic FeB Phase, Tetragonal \( Fe_2B \) Phase and Tetragonal \( Fe_3B \) Phase are also present in the crystallized sample.

**Table 3:** Sample composition, phases in the crystallized sample, diffraction data, lattice parameters, Cell Volume and Crystallite size.

<table>
<thead>
<tr>
<th>Element</th>
<th>Phases obtained</th>
<th>2003 JCPDS Inter National Centre for diffraction data</th>
<th>Lattice parameters(A(^{\circ}))</th>
<th>Cell Volume(A(^{3}))</th>
<th>Crystallite size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fe(_{78})Ce(<em>2)B(</em>{20})</td>
<td>Cubic ( \alpha )-Fe</td>
<td>65.4899, 2.866, 5.495, 2.946, 23.5411, 4.235 x10(^{-10})m</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A small amount of orthorhombic FeB Phase</td>
<td>76-0092, 4.053, 8.532, 5.126, 65.611</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A small amount of Tetragonal Fe(_2)B Phase</td>
<td>39-1314, 5.1317, 8.63, 4.29, 319.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A small amount of Tetragonal Fe(_3)B Phase</td>
<td>33.0644, 8.63, 4.29, 319.5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**IV. Conclusions**

Amorphous Fe\(_{78}\)Ce\(_2\)B\(_{20}\) alloy showed a perfect Hysteresis curve confirming that it is a ferromagnet. The coercive field, saturation magnetization and magnetic moment of iron increase when we move from amorphous to crystallized samples. The room temperature resistivity, temperature coefficient of resistivity (TCR) and the Debye temperature (\( \theta_D \)) of amorphous Fe\(_{78}\)Ce\(_2\)B\(_{20}\) alloy are 162.44 \( \mu \Omega \cdot \text{cm} \), 5.88 X 10\(^{-4}\)K\(^{-1}\) and 390.74 K, respectively. From XRD studies, it is confirmed that \( \alpha \)-Fe phase in the amorphous matrix of the sample. In addition to \( \alpha \)-Fe, orthorhombic FeB Phase, Tetragonal \( Fe_2B \) Phase and Tetragonal \( Fe_3B \) Phases are present in the crystallized sample.

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**References**


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